
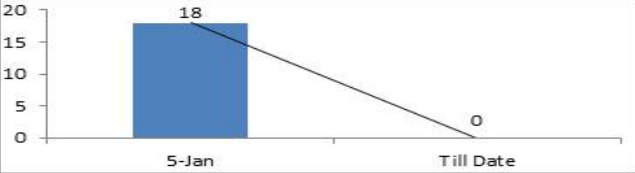


Defect Elimination

PROD

ADVIK	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET						
	TPM Circle Name:	Loss no.			✓												
Plant-1, Chakan.	Dept.: Machine Shop.	Step									Kaizen No.:						
		Result Area	P	Q-Def. A / B / C			C	D	S	M							
Cell No.: A172	Cell Name: A172 Body	Process / Stage : VMC							Operation : Machining								
Kaizen Theme: To Avoid A172 Body chatter mark on Back face.		Idea : Proper Clamping of Job.															
		Counter Measure: Top clamping provided to avoid back face chatter mark.															
Problem / Present Status: 1. 172 Body chatter mark on Back face.		Before : No Clamping of Job during Backfacing Operation.					Bench Mark		18								
							Target		0								
							Kaizen Start		05.01.2015								
							Kaizen Finish		13.02.2015								
							Team Members With Sign : Umesh Pimple. Ajit Deokar. Nitin Sutar.										
							Benefits:										
							P										
							Q	Eliminate Rejection.									
							C										
							D										
							S	—									
							M	—									
							Kaizen Sustenance :										
							What to do : 1. Daily Monitoring .										
							How to do : 1.Checking Start of Shift.										
							Scope & Plan for Horizontal Deployment										
		Sr. no.	Model	Target Date	Responsibility	Status											
		—	A206 B	20.04.2015	Ajit	In process											
Why Why Analysis : Why1:- A172 Body chatter mark on back face . Why 2 – During back facing operation part get vibrate. Why 3 – No clamping provision in fixture .		After : Top Clamping Provided.															
																	
Root Cause : No Clamping provision in fixture		Result :															
		 <table border="1" style="margin: auto; border-collapse: collapse;"> <thead> <tr> <th>Date</th> <th>Defect Count</th> </tr> </thead> <tbody> <tr> <td>5-Jan</td> <td>18</td> </tr> <tr> <td>Till Date</td> <td>0</td> </tr> </tbody> </table>										Date	Defect Count	5-Jan	18	Till Date	0
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Till Date	0																
Registration no.& dt : 13.02.2015																	
Submitted by : Umesh Pimple																	
Manager's Sign :Suresdra Kulkarni																	